

Firing Chart: Cycle S

°C

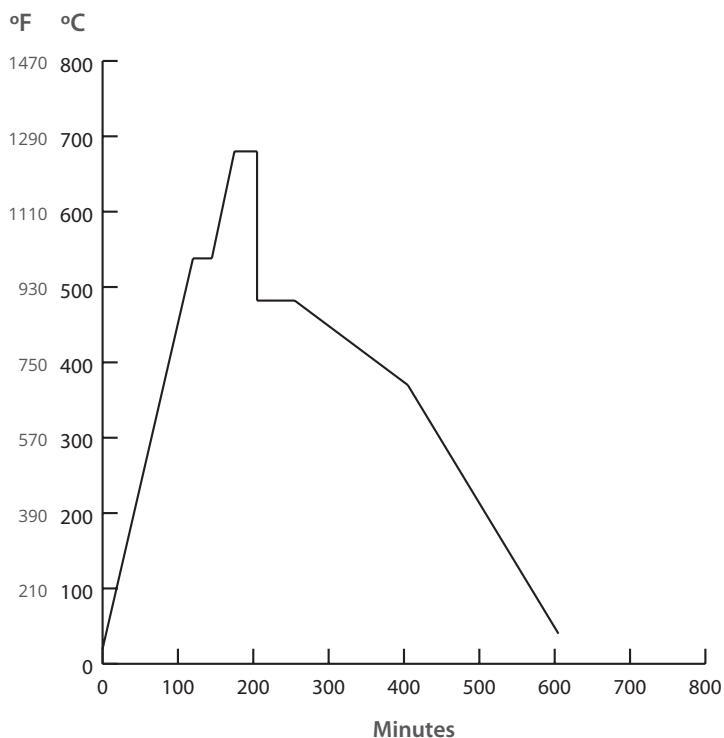
Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	250	120	538	25
II	330	30	680	30
III	SKIP	0	482	50
IV	60	150	370	-
V	100	200	40	-

°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	450	120	1000	25
II	595	30	1255	30
III	SKIP	0	900	50
IV	110	150	700	-
V	180	200	105	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



The following moulds are recommended to be fired with this Cycle:

958.038	958.245	958.314
958.049	958.246	958.315
958.050	958.247	958.341
958.119	958.248	958.351
958.239	958.249	958.353
958.240	958.250	958.363
958.241	958.253	958.364
958.242	958.285	958.365
958.243	958.287	958.366
958.244	958.289	