

Firing Chart: Cycle S6 LLL

°C

Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	45	720	538	25
II	SKIP	0	680	120*
III	SKIP	0	482	180
IV	25	330	370	-
V	SKIP	SKIP	30	-

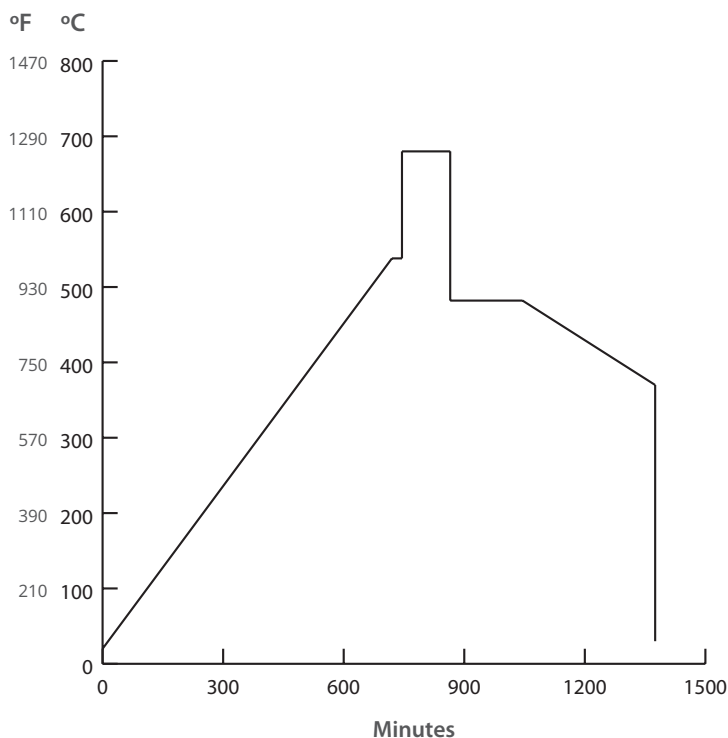
°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	80	720	1000	25
II	SKIP	0	1255	120*
III	SKIP	0	900	180
IV	45	330	700	-
V	SKIP	SKIP	85	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.

*visual check necessary. As soon as the slumping process is completed, advance to the next ramp.



The following moulds are recommended to be fired with this Cycle:

958.290
958.411