

Firing Chart: Cycle S L

°C

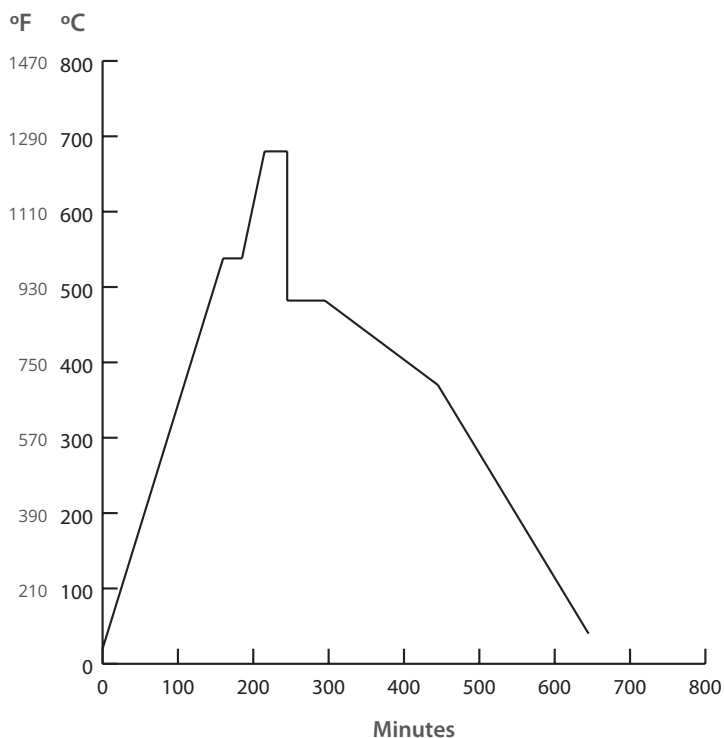
Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	200	160	538	25
II	330	30	680	30
III	SKIP	0	482	50
IV	60	150	370	-
V	100	200	40	-

°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	360	160	1000	25
II	595	30	1255	30
III	SKIP	0	900	50
IV	110	150	700	-
V	180	200	105	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



The following moulds are recommended to be fired with this Cycle:

958.039	958.316
958.040	958.328
958.041	958.332
958.044	958.333
958.045	958.340
958.046	958.342
958.120	958.347
958.286	958.352
958.288	958.359