

# Firing Chart: Cycle B

°C

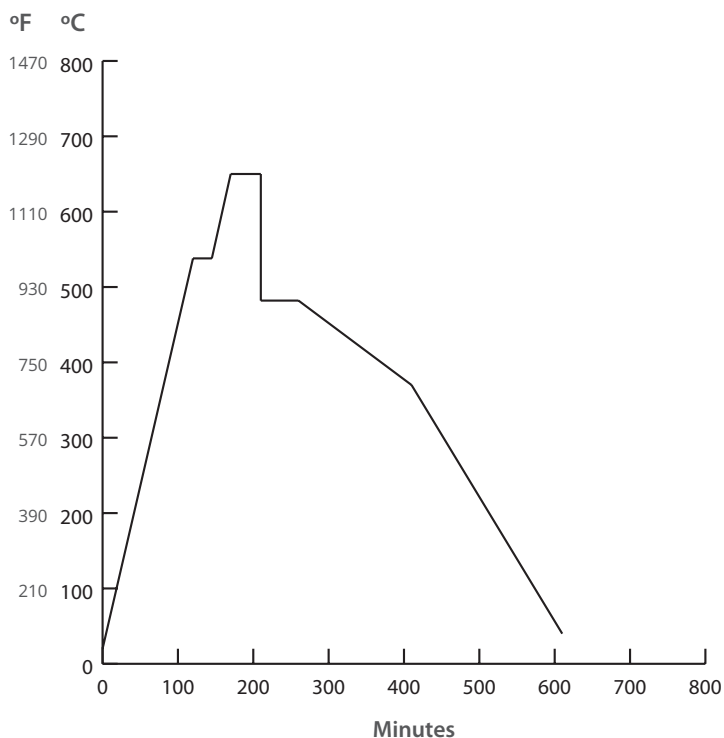
Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	250	120	538	25
II	330	25	650	40
III	SKIP	0	482	50
IV	60	150	370	-
V	100	200	40	-

°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	450	120	1000	25
II	595	25	1200	40
III	SKIP	0	900	50
IV	110	150	700	-
V	180	200	105	-

**Please Read:** This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



**The following moulds are recommended to be fired with this Cycle:**

958.029	958.146
958.030	958.150
958.034	958.251
958.035	958.295
958.036	958.296
958.037	958.297
958.125	958.320
958.134	958.327
958.135	958.350
958.136	958.354
958.140	958.372