

# Firing Chart: Cycle C1

°C

Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	250	160	670	60
II	330	25	800	20*
III	SKIP	0	482	50
IV	60	150	370	-
V	100	200	40	-

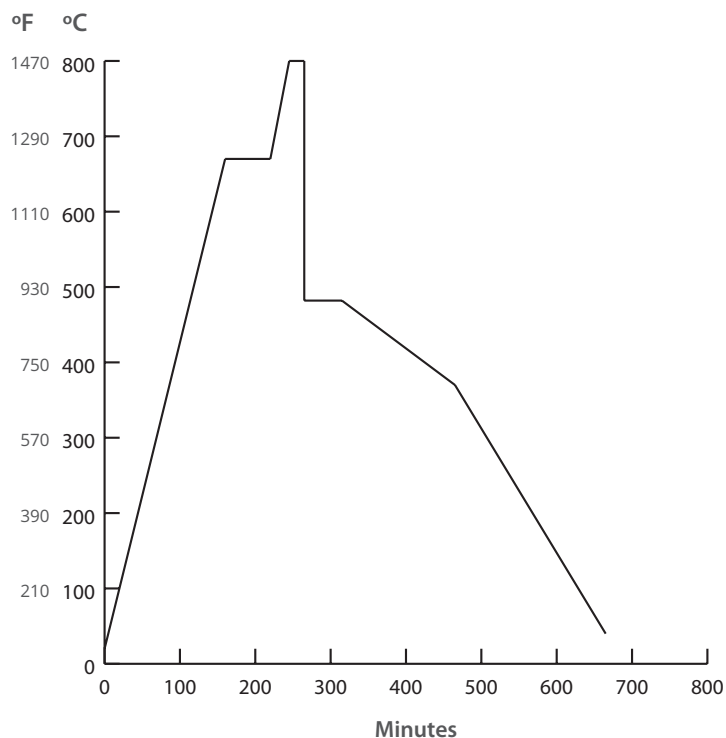
°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	450	160	1240	60
II	595	25	1470	20*
III	SKIP	0	900	50
IV	110	150	700	-
V	180	200	105	-

**Please Read:** This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.

\*visual check necessary. As soon as the slumping process is completed, advance to the next ramp.



The following moulds are recommended to be fired with this Cycle:

958.306	958.SS007
958.307	958.SS008
958.409	958.SS009
958.SS001	958.SS010
958.SS002	958.SS011
958.SS003	958.SS012
958.SS004	958.SS013
958.SS005	958.SS014
958.SS006	