

Firing Chart: Cycle C4

°C

Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	250	160	670	120
II	330	25	810	20*
III	SKIP	0	516	120
IV	18	288	427	-
V	36	84	377	-
VI	100	240	25	-

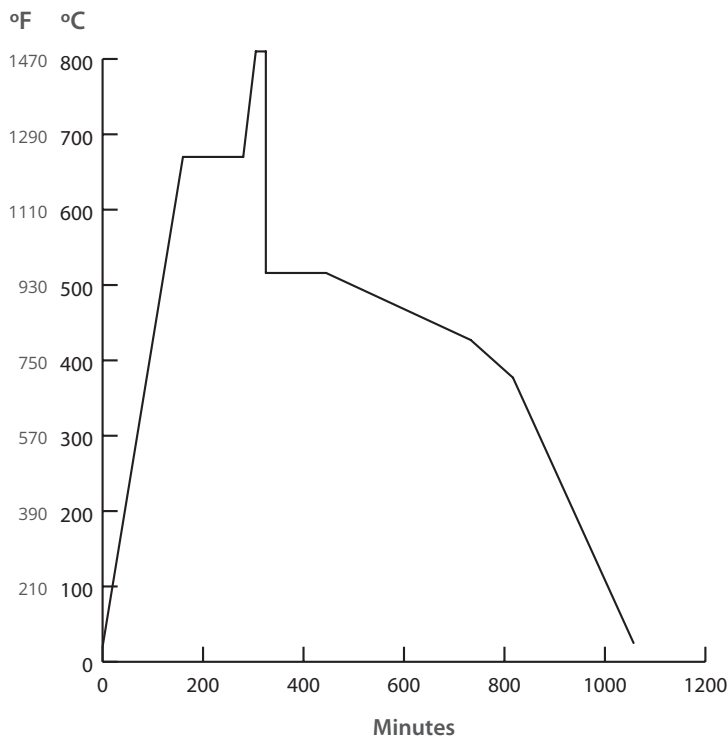
°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	450	160	1240	120
II	595	25	1490	20*
III	SKIP	0	960	120
IV	30	288	800	-
V	65	84	710	-
VI	180	240	75	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.

***visual check necessary. As soon as the slumping process is completed, advance to the next ramp.**



The following moulds are recommended to be fired with this Cycle:

958.367