

Firing Chart: Cycle C5

°C

Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	150	270	670	150
II	330	25	810	20*
III	SKIP	0	482	180
IV	9	750	405	-
V	18	170	355	-
VI	60	330	25	-

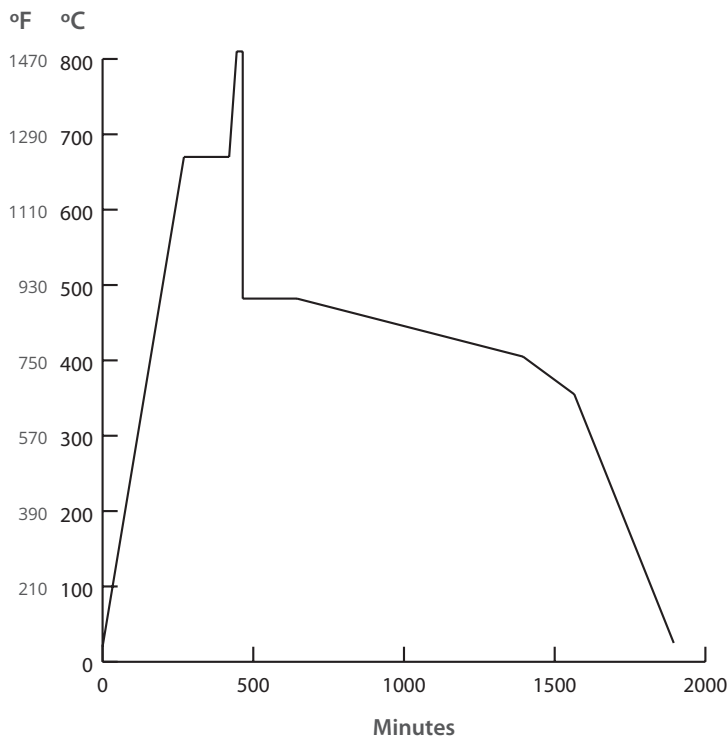
°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	270	270	1240	150
II	595	25	1490	20*
III	SKIP	0	900	180
IV	15	750	760	-
V	30	170	670	-
VI	110	330	75	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.

*visual check necessary. As soon as the slumping process is completed, advance to the next ramp.



The following moulds are recommended to be fired with this Cycle:

958.367
958.368
958.370
958.371