

Firing Chart: Cycle B3

°C

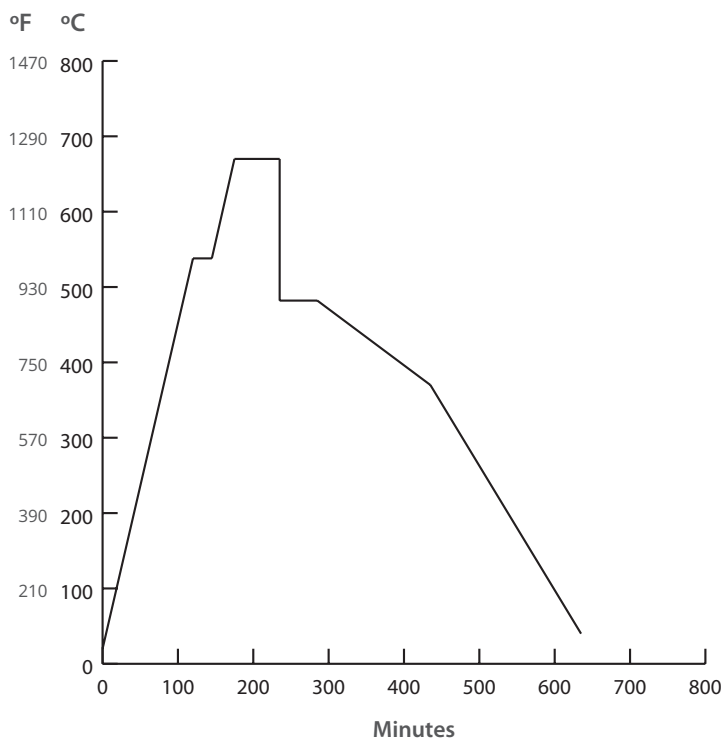
Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	250	120	538	25
II	330	30	670	60
III	SKIP	0	482	50
IV	60	150	370	-
V	100	200	40	-

°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	450	120	1000	25
II	595	30	1330	60
III	SKIP	0	900	50
IV	110	150	700	-
V	180	200	105	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



The following moulds are recommended to be fired with this Cycle:

958.147 958.334
 958.148 958.335
 958.149 958.337
 958.294 958.345
 958.298 958.349
 958.299 958.402
 958.300 958.403
 958.301 958.415
 958.319 958.416
 958.334